

FIG. 1 (a)

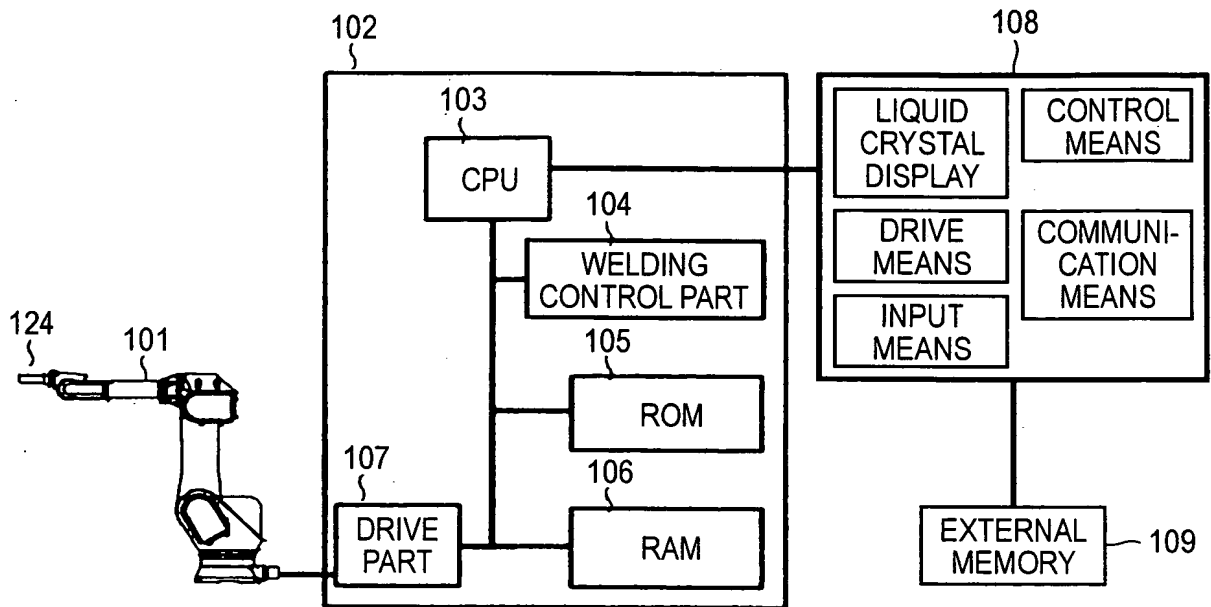


FIG. 1 (b)

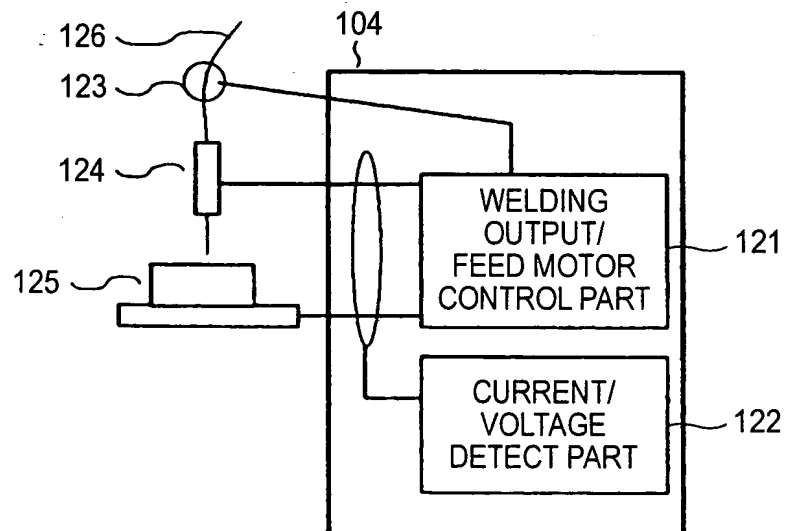
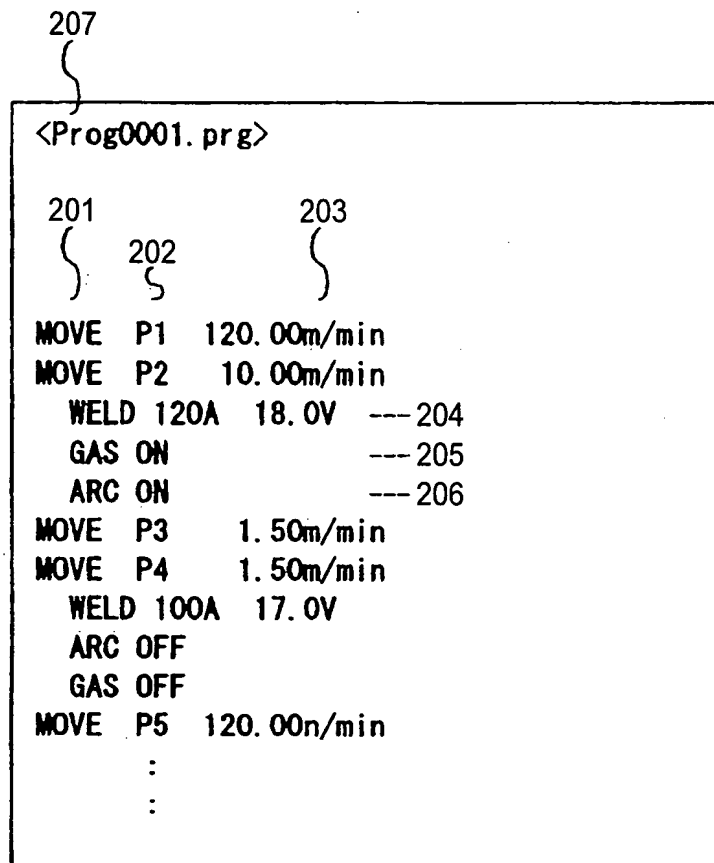


FIG. 2



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FIG. 3

04,05,18,15,50,32

100us

Current output, Voltage output, Wire speed

223,18.2,10.5

223,18.2,10.5

223,18.2,10.5

223,18.2,10.5

223,18.2,10.5

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FIG. 4

Recording stop trigger:		<input checked="" type="checkbox"/> Input	<input type="checkbox"/> 0: No	<input type="button" value="v"/>
		<input checked="" type="checkbox"/> Error	<input type="checkbox"/> Arc on	<input type="checkbox"/> Arc off
Sampling cycle:	<input type="text" value="50"/>	<input type="radio"/> μ s	<input checked="" type="radio"/> ms	
Recording items:				
<input checked="" type="checkbox"/> Instruction current	<input type="checkbox"/> Wire feed motor current			
<input checked="" type="checkbox"/> Instruction voltage	<input type="checkbox"/> Wire feed speed			
<input checked="" type="checkbox"/> Output current	<input type="checkbox"/> Welding speed			
<input checked="" type="checkbox"/> Output voltage	<input type="checkbox"/> Number of times of short circuits			
		<input type="button" value="OK"/>	<input type="button" value="Cancel"/>	

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FIG. 5

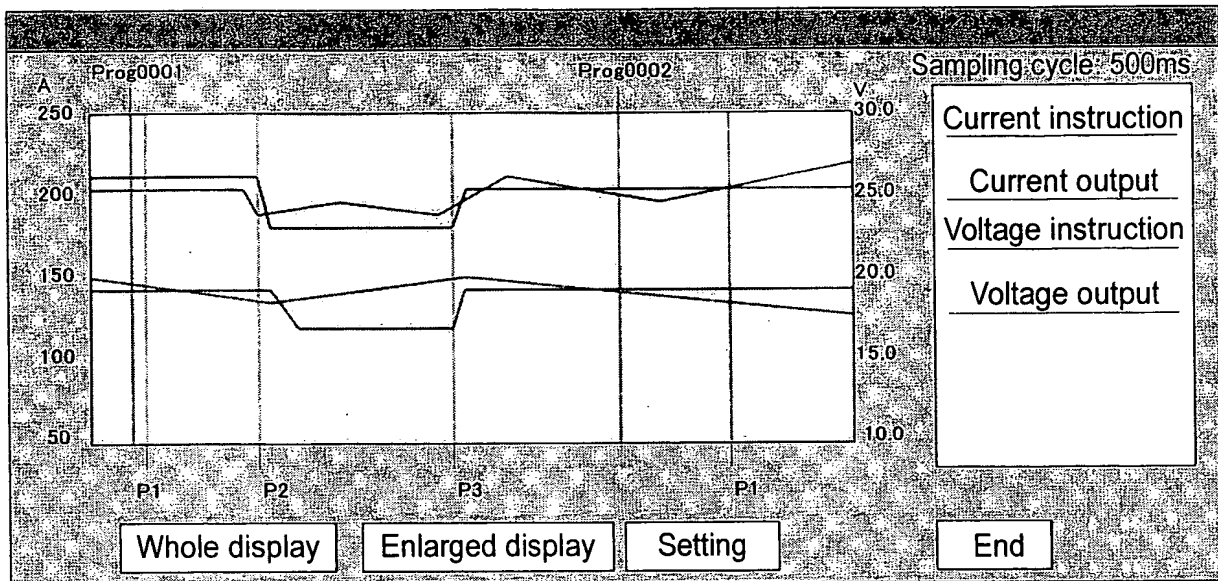


FIG. 6

